

# Revolution Machine Tools



<b>Main Warehouse</b>
<b>385 North 700 West</b>
<b>North Salt Lake City Ut. 84054</b>
<b>www.RMTUS.com</b>
<b>Sales:</b> Phone: (844)768-4636 info@rmtus.com
<b>Service:</b> Phone: (844)RMT-SERV (844)768-7378 service@rmtus.com
<b>Parts &amp; Tooling:</b> Phone (844) 768-4636 Talip@rmtus.com
Prepared by: Kyle Jorgenson

## Machine Specifications

<b>RMT Machine Stock Number:</b>	926	<b>Machine - Shipping - Dimensions and Weight</b>	
<b>Manufacture</b>	Edwards Manufacturing	<b>Length x Width x Height</b>	65" x 60" x 58"
<b>Type</b>	Hydraulic Ironworker	<b>Machine Weight in Lbs.</b>	5450
<b>Model #</b>	115 Ton	<b>Incoming Power Requirements</b>	
<b>Serial #</b>	12811500	<b>Incoming Voltage</b>	3 PHASE 460V 60 Htz
<b>Mfg. Year</b>	Unknown	<b>Full Load Current Amps</b>	
<b>Status:</b>		<b>Min. Incoming Wire Size</b>	
<b>F.O.B. Point</b>	RMT North Salt Lake	<b>Recommended Breaker</b>	
		<b>Horse Power</b>	10 HP

## Machine Capacity - Capabilities

115 Ton Edwards Ironworker - includes 10" Press Brake attachment ( for open Cavity) \*Notcher is missing lower blades\*

### SPECIFICATIONS:

- PUNCHING: Max. Capacity ..... 1-1/2" dia. in 1" plate  
Work Height ..... 36-5/8"
- FLAT BAR SHEARING: Max. Width ..... 1/2" x 24"  
Max. Thick..... 1" x 12"  
Max. Round..... 1-1/4"  
Max. Square..... 1-1/4"  
Work Height ..... 33-3/4"
- ANGLE SHEARING: Max. Size ..... 6" x 6" x 1/2"  
Work Height ..... 41"
- COPING/NOTCHING: Max. Capacity ..... 3" x 6" x 1/2"  
Work Height ..... 40"
- OPEN CAVITY: Specifications ..... 11-3/4" wide x 9" tall  
Work Height ..... 51-3/4"
- Rated Capacity ..... 115 ton
- Throat Depth ..... 12"
- Open Height ..... 9-1/8"
- Shut Height..... 7"
- Stroke ..... 2-1/2"
- Cycle Time ..... 2.5 seconds
- Electric Motor ..... 10HP, 3 Phase, 1725 rpm  
Standard Motor Voltage ..... 208/240 V, 26 amp  
Optional Motor Voltage ..... 440/480 V or 575 V, 13 amp
- Hydraulic Pump Size ..... 30 gpm
- Valve Pressure ..... 4500 psi
- Reservoir ..... 20 gallons
- Cylinder ..... 2-3/4" Ram
- Base Dimensions..... 60" x 60"
- Height ..... 84"
- Shipping weight ..... 5450 pounds

### FEATURES:

5 Available Stations • Universal Open Tooling Cavity • Foot Pedal Standard • 24" Bar Shear

Note: customer must verify what voltage the machine is set at - prior to connecting electrical and running machine

All Information subject to Verification

If you have any questions Regarding this Specification sheet, please contact us at info@rmtus.com or (844) 768-4636

**Thank You For The Opportunity!**



Fiber Lasers



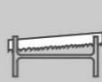
Press Brakes



Shears



Ironworkers



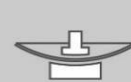
Bandsaws



Plate Rolls



Angle Rolls



Dishing Presses



Flanging Machines



Drilling Machines