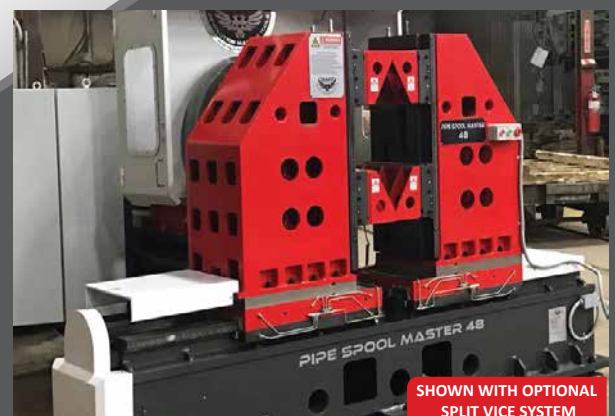


# PIPE SPOOL MASTER 48

The PIPE SPOOL MASTER 48 is the workhorse for any pipe fabrication shop. Designed to put complex bevels on your pipes 12"-48" within minutes. A superior finish over traditional methods and one that your welders will love on wall thicknesses up to 3.9". Your J, U & V bevels, including radiused bevels are now easily programmed and processed in minutes rather than hours. With the upgraded controller you can even thread the ends of your pipe or tubes. The PIPE SPOOL MASTER 48 is revolutionizing the pipe fab industry and will dramatically increase your shop's efficiency and your company's profitability



Heavy Duty Pipe Vices

PIPE SPOOL MASTER 48	DETAILS
Machine Capacity OD	12" - 48" <small>(Capable of smaller diameter's with optional set of vice Jaws)</small>
Wall thickness Capacity (single pass)	3.9" per pass
Spindle RPMs Max	20 - 150 RPM
X Axis Stroke	5"
Z Axis Stroke	7"- (Standard), up to 24" (Optional)
Weight	22,500 lbs
Main Motor	15 Hp
Machine Dim: Depth x Width x Height	112" x 96" x 85"
Standard Bevels/ Hard Tooling supplied with the machine	V Bevel (30° & 37.5°)
Complex Bevels (U, J & C dimensions)	Standard
Threading	Yes- Fanuc CNC Series Oi-TF
Follower / Tracer Attachment (Optional)	If pipe is out of spec - round or oval, attachment will trace pipe to meet customer specifications.
Optional Controller	Fanuc CNC Controller



Standard, Simple Programming