

THREADING, GROOVING, AND BEVELING (TGB) SERIES



PIPE SPOOL MASTER TGB 24



PIPE TGB 24 MASTER	DETAILS
Machine Capacity OD	2" - 24"
Wall thickness Capacity	Up to 2.5" (One Setup)
Spindle RPMs Max	400 RPM
Facing Head Diameter	20"
X Axis Stroke	2.75"
Z Axis Stroke	16"
Weight	8800 lbs
Main Spindle Servo Motor (Fanuc)	10 Hp
Machine Dim: Depth x Width x Height	98" x 75" x 71"
Standard Bevels – Any	V Bevel (30° & 37.5°) Any
Complex Bevels (U, J & C dimensions)	Yes- Fanuc CNC Series Oi-TF
Any - Threading – Cut Groove- Facing	Yes- Fanuc CNC Series Oi-TF
Follower / Tracer Attachment (Optional)	If pipe is out of spec - round or oval, attachment will trace pipe to meet customer specifications.



