

PIPE SPOOL MASTER TGB 24 CNC	DETAILS
Machine Capacity OD	2" - 24"
Wall thickness Capacity	Up to 2.5" (One Setup)
Spindle RPMs Max	400 RPM
Facing Head Diameter	20"
X Axis Stroke	2.75"
Z Axis Stroke	16"
Weight	8800 lbs
Main Spindle Servo Motor (Fanuc)	10 Hp
Machine Dim: Depth x Width x Height	98" x 75" x 71"
Standard Bevels – Any	V Bevel (30° & 37.5°) Any
Complex Bevels (U, J & C dimensions)	Yes- Fanuc CNC Series Oi-TF
Any - Threading – Cut Groove- Facing	Yes- Fanuc CNC Series Oi-TF
Follower / Tracer Attachment (Optional)	If pipe is out of spec - round or oval, attachment will trace pipe to meet customer specifications.



MAIN FEATURES

FOR PIPE SPOOL MASTER TGB MODELS
TGB 8 CNC, TGB 14 CNC, TGB 24 CNC

ADVANTAGES:

- Much safer operation (material is not spinning)
- Typically much more productive process
- Much easier to set up and run
- Unlimited length
- Very wide range of possibilities

If you do not have experienced personnel to run the machine, no problem! RMT application staff can program your parts for you. But really, it is easy to do.

FEW PROCESSES:

- Turning
- Rounding
- Tapers
- Boring
- Chamfering
- Beveling
- Facing
- Texturing
- Grooving
- Weld Preparation
- Drilling
- Milling
- Centering
- Tapping
- Threading
- Thread Cutting



SOME INDUSTRIES:

- Pipe Spool Shops
- Mechanical Contractors
- Hydraulic Cylinder Production and Repair
- Oil and Gas Production and Repair
- Portable Machining Turning
- Rethreading
- Conveyor Roller

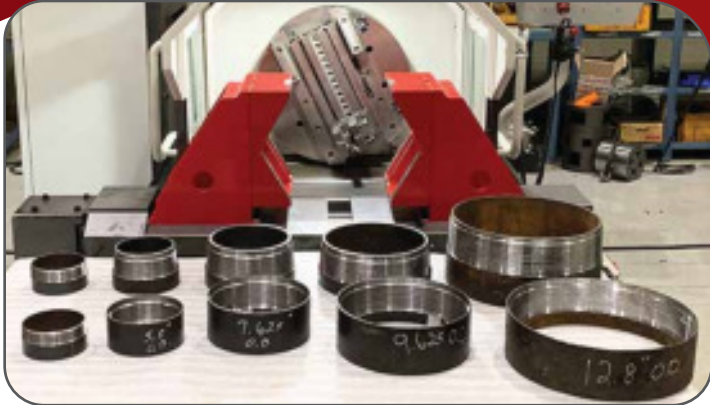
PRODUCTION:

- Serial Production
- Automotive Parts Production
- Agriculture Production
- Pipe Mills

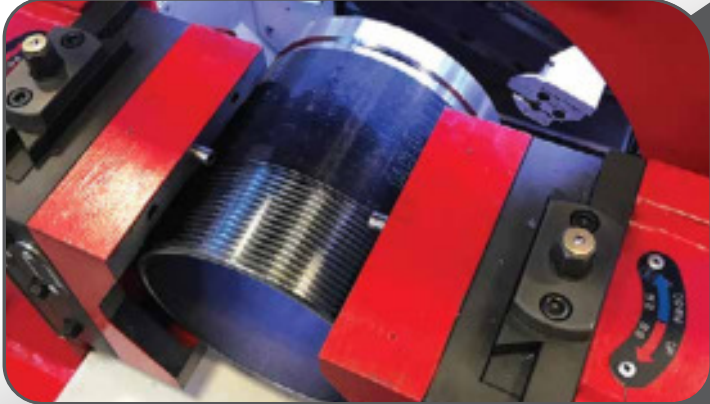
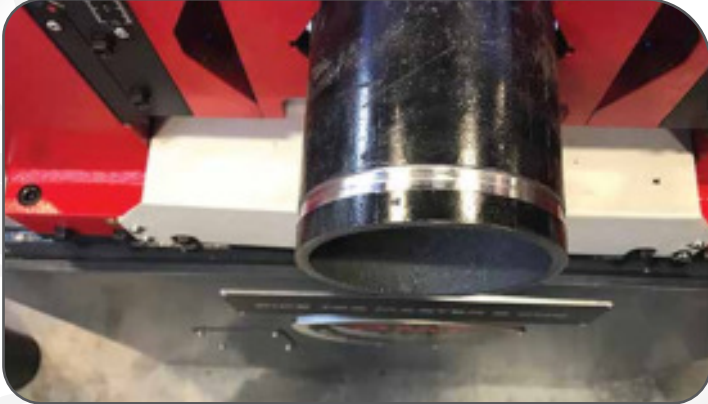
THREADING, GROOVING, AND BEVELING (TGB) SERIES



Threading (All Including XT Threads)



Cut Groove



Beveling

