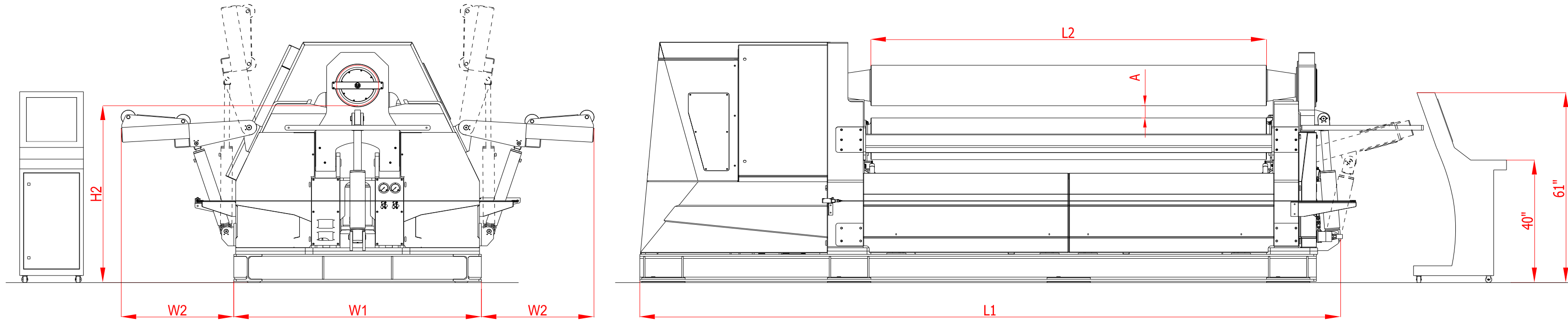
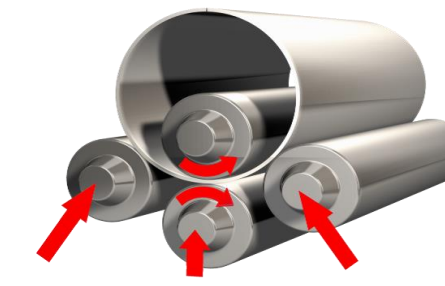


R-GIANT

HYDRAULIC RECTILINEAR TYPE FOUR ROLL BENDING MACHINE



MODEL	Bending Length L2 (inch)	Min. Int. Dia Ø Dmin			Top Roll Ød (inch)	Bottom Roll Ø (inch)	Side Rolls Ø (inch)	Max. Pass Through A (inch)	Length L1 (inch)	Width W (inch)	Height H1 (inch)	Working Height H2 (inch)	Width of Side Support W2 (inch)	Weight (Lbs)	Motor Power (HP)	Min. Additional top roll diameter Ø (inch)	Hydraulic Tank Capacity I (Gal)
		Pre-Bending Capacity t (inch)	Bending Capacity Ødx4 T (inch)	Bending Capacity Ødx5 T (inch)													
R-GIANT 6-1811	6' 8"	1-1/2"	2"	2-1/4"	18.11	17.32	14.17	4"	183	90	94	70	54	52,470	60+30	16.93	220
R-GIANT 6-1890	6' 8"	2"	2-1/2"	2-3/4"	18.90	17.91	14.57	3-1/2"	183	90	94	70	54	54,675	75+30	16.93	220
R-GIANT 8-1811	8' 4"	1-3/8"	1-1/2"	1-3/4"	18.11	17.32	14.17	4"	203	90	94	70	54	58,202	45+30	16.93	220
R-GIANT 8-1890	8' 4"	1-1/2"	2"	2-1/4"	18.90	17.91	14.57	3-1/2"	203	90	94	70	54	70,989	60+30	16.93	220
R-GIANT 8-2126	8' 4"	2"	2-3/8"	2-1/2"	21.26	20.47	16.54	5-3/4"	218	104	110	81	62	93,696	50+50	19.69	290
R-GIANT 10-1811	10' 2"	1-3/16"	1-3/8"	1-1/2"	18.11	17.32	14.17	4"	224	90	94	70	54	69,446	50+30	16.93	220
R-GIANT 10-1890	10' 2"	1-3/8"	1-1/2"	1-3/4"	18.90	17.91	14.57	3-1/2"	224	90	94	70	54	77,162	60+30	16.93	220
R-GIANT 10-2047	10' 2"	1-1/2"	2"	2-1/4"	20.47	19.69	16.14	6-1/2"	240	104	110	81	62	99,208	40+40	19.69	290
R-GIANT 10-2283	10' 2"	1-3/4"	2-3/8"	2-1/2"	22.83	22.05	17.32	4"	240	104	110	80	62	110,231	50+50	19.69	290
R-GIANT 10-2559	10' 2"	2"	2-3/4"	3"	25.59	24.02	19.69	6"	251	128	145	112	71	158,733	60+60	24.80	450
R-GIANT 10-2992	10' 2"	2-3/4"	3-1/2"	3-1/2"	29.92	28.35	23.62	7-1/2"	280	150	169	132	71	242,508	75+75	28.74	580
R-GIANT 12-1811	12' 1"	1"	1-3/16"	1-5/16"	18.11	17.32	14.17	3-1/2"	284	91	100	74	54	85,980	50	16.93	220
R-GIANT 12-1890	12' 1"	1-1/8"	1-3/8"	1-1/2"	18.90	17.91	14.57	3-1/2"	264	90	94	70	54	94,799	50+30	16.93	220
R-GIANT 12-2047	12' 1"	1-3/16"	1-1/2"	1-5/8"	20.47	19.69	16.14	6-1/2"	279	104	110	81	62	110,231	40+40	19.69	290
R-GIANT 14-1811	14' 1"	3/4"	1"	1-1/8"	18.11	17.32	14.17	3-1/2"	284	91	100	74	54	85,980	50	16.93	220
R-GIANT 14-1890	14' 1"	1"	1-3/16"	1-5/16"	18.90	17.91	14.57	3-1/2"	264	90	94	70	54	94,799	50+30	16.93	220
R-GIANT 14-2047	14' 1"	1-1/8"	1-3/8"	1-1/2"	20.47	19.69	16.14	6-1/2"	279	104	110	81	62	110,231	40+40	19.69	290

The values above are based on 38 KSI yield material.
 Different material widths and plate types can be calculated using the RMT Roll Bending Calculator.
 Conical bending capacities depend on cone angle and are half the above mentioned values.
 Motor power and machine weight will increase with optional features.
 Due to ongoing product development, specifications may change at any time.

**Larger or Custom
Machines Available**